



DYNICE YACHTING

Dynlce Perma - the new DM 20 Ultra Low Creep fibre from Dyneema®



Dyneema^e



Diameter	mm	3	4	5	6	7	8	9	10	11	12	14	16	18	20	22	24	26	28	32	36	40	44	48
Weight	kg/100m	0.58	1.10	1.61	2.30	3.06	3.8	5.1	6.1	7.6	9.3	12.5	16.0	20.7	25.2	30.5	35.6	41.0	46.5	56.7	67.2	79.3	94.3	111.9
Linear strength *	ton	0.9	1.9	2.7	3.9	5.1	6.2	8.3	9.9	12.3	15.2	20.2	25.4	32.5	38.9	46.4	53.6	60.9	68.5	81.9	95.5	111.2	130.6	153.1
Spliced strength	ton	0.8	1.7	2.4	3.5	4.6	5.6	7.4	8.9	11.1	13.7	18.2	22.9	29.2	35.0	41.7	48.3	54.9	61.6	73.7	85.9	100.1	117.5	137.8

*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

Dynlce Perma is made with the new multifilament DM 20 which is based on the revolutionary Dyneema® Max technology. This fiber withstands creep nearly completely and outperforms the creep resistant Dyneema SK78

as under 20% load at 20°C the permanent elongation in this new type is below 0,5% over period of 25 years.

It can therefore be used for static loads in stays.







Diameter	mm	3	4	5	6	7	8	9	10	11	12	14	16	18	20	22	24	26	28	32	36	40	44	48
Weight	kg/100m	0.59	1.12	1.64	2.35	3.12	3.9	5.2	6.2	7.8	9.5	12.8	16.3	21.1	25.7	31.1	36.3	41.8	47.4	57.8	68.5	80.9	96.2	114.1
Linear strength *	ton	0.9	1.7	2.5	3.7	4.8	5.9	7.8	9.3	11.6	14.3	19.1	23.9	30.6	36.6	43.7	50.5	57.4	64.5	77.2	89.9	104.7	123.0	144.3
Spliced strength	ton	0.8	1.6	2.3	3.3	4.3	5.3	7.0	8.4	10.5	12.9	17.1	21.5	27.5	33.0	39.3	45.5	51.7	58.0	69.4	80.9	94.3	110.7	129.8

*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request.

The Dynlce Ultrabend 78 is based on the new bending fatigue resistant fibre Dyneema® XBO with same low creep properties as SK78. The bending fatigue tolerance is up to 5 times

higher than for Dynlce 78 and therefore very suitable for running rigging which have to tolerate lot of bending under high load and high temperature.



Dynice Dux



Diameter	mm	5	6	7	8	9	10	11	12	13	14	15	16	18	20	21	23	25	27	31	33	37	41	45
Weight	kg/100m	2.27	3.28	3.75	4.92	5.40	6.8	8.3	9.7	11.2	13.6	14.4	18.6	22.6	27.4	32.1	37.0	42.1	46.8	56.7	67.2	80.8	95.4	114.4
Linear strength *	ton	4.8	6.8	7.5	9.9	10.9	13.5	16.6	18.8	22.4	27.3	28.8	37.2	45.1	54.7	64.2	73.6	82.7	90.6	107.1	124.2	146.1	168.5	197.5
Spliced strength	ton	4.3	6.1	6.7	8.9	9.8	12.2	14.9	16.9	20.2	24.6	25.9	33.5	40.6	49.2	57.8	66.2	74.4	81.5	96.4	111.7	131.5	151.7	177.8

*Direct breaking strength according ISO 2307 / EN919

Larger diameters on request

All constructional elongation has been removed in the production process and stretch is extremely low.



Dynice Color Selection

The 'Dux' name is derived from Latin and

means the top of the class. This heat set rope

outperforms other Dyneema 75, 78 and 90 ropes as its strength is far higher.







Dynice Furling Cable

Dyneema°

An excellent high torsion head sail cable for smaller and medium sized yachts.

Apart from the high torque the breaking strength is high as the strength member is made of heatset and stretched Dynlce based on Dyneema®SK75.

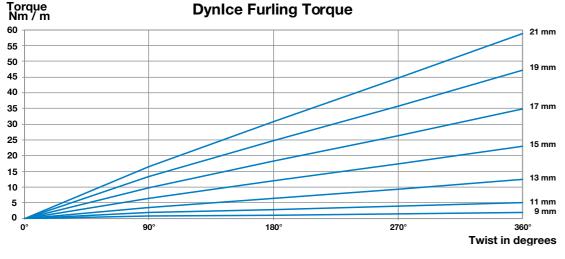
This cable has been designed to be used with cone terminals and offers excellent performance and value.

Accurate fixed lengths with the customer preferred thimbles are made on request and will ensure highest possible breaking strength.

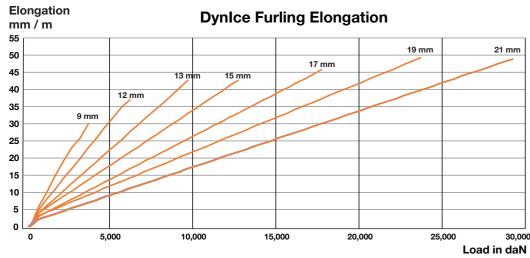
The manufacturing technique for making Dynlce Furling Cable is protected by two separate patent pending methods.



Diameter	mm	7	9	11	13	15	17	19	21
Weight	kg/100m	3.5	5.8	8.7	12.2	16.2	20.9	26.1	31.9
Linear strength *	ton	1.6	3.6	6.1	9.7	12.6	17.7	24.0	29.3
Spliced strength	ton	1.5	3.3	5.5	8.7	11.4	15.9	21.6	26.4



The torque is measured by twisting perpendicularly a length of 1000 mm and measuring the resistance in Nm. For example is the torque of 15 mm 23 Nm. As 1 N is equivalent to roundly 0,1 kg a 23 N is 2,3 kg. Imagine holding a stick which is 1 m long and on the end are the 2,3 kg hanging. That is the force needed to twist the Dynlce Furling cable one full twist and that is quite high force.



The elongation in mm for each diameter is similar as the top end of the line represents the full elongation of 1000 until it breaks. One m of 15 mm at 5000 daN (roundly 4,9 metric tons) will elongate by some 18 mm. If the length of the furling line is 7 m the total elongation is at that load only 7 x 18 = 126 mm plus some setting in end terminations.

Standing rigging



DynIce Dux

This rope has been used for standing with very good results on over 300 boats. This is a lower cost, high strength option for standing rigging. Creep can be avoided by making sure that the working load is kept under 20% of the breaking strength.

The Dynlce Dux is heat set rope so it is very compact. The heat setting process will eliminate the danger of initial constructional elongation.

Dynice Perma

Made from the new ultra low creep fiber DM20 from Dyneema. This fiber is designed for use in applications were the rope is under constant load for long periods.

Testing have shown that ropes made from this fiber should only see a maximum of 0,5% elongation in 25 years under constant load.

Custom made for high precision lengths

Both options can easily be spliced to length at location and used partly covered or uncovered. The Dyneema fiber has a very good tolerance to UV.

We also offer to have the ropes spliced and preloaded at our factory to take out any initial elongation due to constructional elongation in DM20 and elongation from splices in DM20 and Dynlce Dux.

These ropes can then be cover-braided with a very tough Dynlce cover for added UV and abrasion protection

